

(An ISO 9001:2015 Certified Company)











Manufacturer of all Kinds of Industrial Valves

### Forged Steel Globe Valve



Our Forged range of Gate, Globe and Check Valves incorporates state of the art design features to provide a rugged construction, reliable operation and long life; suitable for all the segments of the process industries including petrochemicals, pharma, steel, alumina, power plants and common utilities.

#### **Special Features:**

- 1. Body and Bonnet made from High Quality Forging
- 2. The Forgings are precision machined for high performance
- 3. Leak Proof Body-Bonnet Joint with Spiral Wound Gasket.
- 4. Ground Finish Stem. Self-Aligning two-piece gland.
- 5. Back seating feature facilities repacking of the stuffing box on line with the valve in fully open position.

#### **Applications**

- Steam Service
- Oil & Gas
- Petrochemicals
- Power Plants
- Chemical Fertilizers
- Sugar & Distillation
- Metal & Mining
- Paper & Pulp
- Water & Waste Water
- Textile & Tannery
- Food & Pharmaceuticals

#### **Technical Data**

Design Std: ISO 15761/API 602/BS 5352/ASME B16.34

Testing Standard: API 598

• Face to Face Standard: Manufacturer's Standard

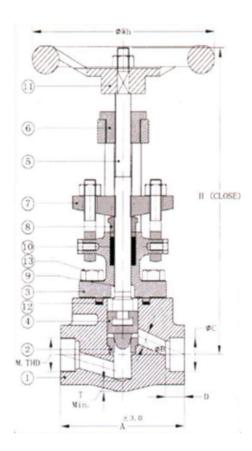
Socket Weld Standard: ASME B16.11

Screwed End Standard: ASMBE B1.20.1

• Butt Weld Standard: ASME B16.25

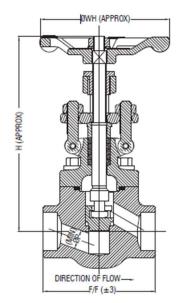
Flange End Standard: ASME B16.5





Part No.	DESCRIPTION	MATERIAL		
01	BODY	ASTM A105		
02	SEAT RING	AISI 410 + STELLITED		
03	BONNET	ASTM A105		
04	PLUG	ANSI 410 + STELLITED		
05	STEM	ANSI 410 + (HARDENED)		
06	YOKE NUT	EN 1A / CARBON STEEL		
07	GLAND FLANGE	ASTM A105 / CARBON STEEL		
08	GLAND BUSH	ANSI 410		
09	BACK SEAT	INTEGRAL (STELLITED)		
10	GLAND PACKING	GRAFOIL		
11	HAND WHEEL	ASTM A105		
12	GASKET	SPIRAL GRAFOIL		
13	HEX. BOLT	ASTM A 193 Gr. B7		
L				

#### **DIMENSION DETAILS (MM)**



**BOLTED DESIGN** 

<u>800#</u>	15mm (1/2")	20mm (3/4")	25mm (1")	32mm (1-1/4")	40mm (1-1/2")	50mm (2")
F/F	73	80	100	145	145	160
ФР	9.5	12.7	17.5	23.8	28.6	36.5
H OPEN	159	162	191	228	228	265
H CLOSE	143	146	171	199	199	236
ΦWh	86	86	116	150	150	150
Approx. Weight (kg)	1.6	1.8	3.1	6.3	6.6	9.4

<sup>\*</sup> In process of continuous improvement of products, the data given herein is subject to change.



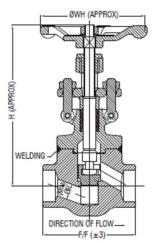
#### **DIMENSION DETAILS (MM)**

<u>1500#</u>	15mm (1/2")	20mm (3/4")	25mm (1")	32mm (1-1/4")	40mm (1-1/2")	50mm (2")
F/F	80	100	145	145	160	172
ФР	8.5	9.5	14.5	20.5	25.5	27.5
H OPEN	160	174	224	224	239	318
H CLOSE	148	187	204	204	261	290
ΦWh	86	116	150	150	150	225
Approx. Weight (kg)	1.9	3.1	6.6	6.5	10	15

<sup>\*</sup> In process of continuous improvement of products, the data given herein is subject to change.

#### **DIMENSION DETAILS (MM)**

15mm



	(1/2")	(3/4")	(1")	(1-1/4")	(1-1/2")	(2")		
F/F	100	145	160	172	172	-		
ФР	7	12.5	15.5	21.5	26.5	-		
H OPEN	178	227	256	303	303	-		
H CLOSE	162	207	224	263	263	-		
ΦWh	116	150	150	225	225	-		
Approx.	3.1	6.5	10	15.1	15	-		
Weight (kg)								
* In process of continuous improvement of products, the data given herein is subject to change								

25mm

32mm

40mm

50mm

20mm

#### WELDED DESIGN

#### **DIMENSION DETAILS (MM)**

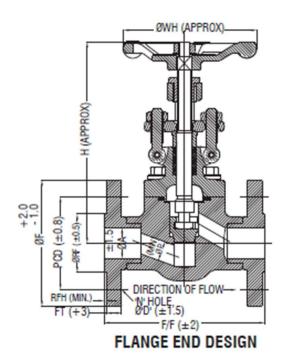
en,	<u>2500#</u>	15mm (1/2")	20mm (3/4")	25mm (1")	32mm (1- 1/4")	40mm (1- 1/2")	50mm (2")
(AAPAR)	F/F	85	100	105	145	145	145
	ΦР	7	12.5	15.5	21.5	26.5	27
	H OPEN	180	222	231	324	324	345
AN FIRST CONTRACTOR OF THE PROPERTY OF THE PRO	H CLOSE	175	212	219	309	309	330
3 3	ΦWh	116	150	150	225	225	225
	Approx. Weight (kg)	2.5	4	4.6	13.1	13	15
WELDING	* In process change.	of continuous	improvemer	nt of products	s, the data giv	en herein is s	ubject to

Y TYPE WELDED DESIGN

DIRECTION OF FLOW--F/F (±3)-

# VZ VALVEST

### VTZ VALVES AND AUTOMATION



**DIMENSION DETAILS (MM)** 

<u>150#</u>	15mm (1/2")	20mm (3/4")	25mm (1")	32mm (1-1/4")	40mm (1-1/2")	50mm (2")
F/F	108	117	127	140	165	203
ФР	9.5	12.7	17.5	23.8	28.6	36.5
ΦА	15.7	20.9	26.7	35	40.9	52.5
ΦF	90	100	110	115	125	150
FT	9.6	11.2	12.7	14.3	15.9	17.5
ΦRF	34.9	42.9	50.8	63.5	73	92.1
RFH	1.7	1.7	1.7	1.7	1.7	1.7
PCD	60.3	69.9	79.4	88.9	98.4	120.7
Approx Weight (Kg)	2.3	2.9	4.6	8.6	8.5	14

<sup>\*</sup>Flange End Valve also available in #300, #600 & Above Class on Request.

#### **VTZ VALVES & AUTOMATION**

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<sup>\*</sup> In process of continuous improvement of products, the data given herein is subject to change.



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